| manner of Articulation | How the sound is formed? | Voiceless | Voiced |
|------------------------|---|------------------------|--------------------|
| Stops | Stopping of the air stream then letting it go abruptly | [p] [k] [t] | [b] [d] [g] |
| Fricatives | Almost blocking the air stream and having the air push through the very narrow opening .as the air is pushed through | [f] [θ] [s] [∫] [h] | [v] [ð] [z] [3] |
| Affricates | Combine a brief stopping of the air stream with an obstructed release which causes some friction | [t∫] | [dʒ] |
| Nasals | The velum is lowered and the air stream is allowed to flowy out through the nose | | [ŋ] |
| Liquids | The air stream flow around the sides of the tongue as the tip of the tongue makes contact with the middle of the alveolar | | [1] |
| | The tongue tip raised and curled back near the alveolar ridge | | [r] |
| glides | The tongue in gliding from the position of vowel | | [w] [j] |